

Receiving Report

Date: 10/8/19

Batch No: 115401

Supplier: Diversified

Dart P/O: 12368

Packing Slip: Yes — No —
 Invoice: Yes — No —
 Receipt: Cash — Cr —

Release Note Attached: Yes — No — N/A —
 Waybill Attached: Yes — No — N/A —
 Shipment Complete: Yes — No — N/A —
 QC6 Inspection S N/A —
 Work Order 10/06/19

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CZ

Production/Admin: 10/8/11
 Date
 Received/Costing CZ
 Initial

Location

DIVERSIFIED ULBRICH
A DIVISION OF ULBRICH OF CANADA INC.
STAINLESS STEEL AND SPECIAL METALS



Diversified Ulbrich
26A Hymus Blvd
PTE. Claire, QC H9R 1C9,
Phone: (514)694-6522 Fax : (514)694-0266
Toll Free: (800)361-5950
SHIP TO:

PACKING LIST

Page: 1

I013963

SOLD TO:
00022279

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ON K6A 1K7

SPECIAL INSTRUCTIONS

SHIP FRIDAY SURE

Contact: SUE BEDFORD (PA

Ship Terms: COLLECT

MTR:Y



Currency	Sales Person	Customer Phone	Customer Fax	Customer PO
CANADIAN DOLLARS	BOB MESSETT	(613) 632-5200	(613) 632-4443	12368

Sales Order	Terms	Ship Via	Date Ordered	Date Required	Date Shipped
W209241	NET 30 DAYS	COMMON CARRIER	08/05/10	08/06/10	08/06/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
10		PC	SSH T-304 EXP 16F x 3/4" x 48" 180 LB / 10 PC DIAMONDS MUST RUN ALONG 8FT LENGTH ***** SHIP TST GROUND CERT. D'ANALYSE, 1 PALETTE C2101819	L008534	855679	10
			Bundles:	Approx Weight:	180.0 LB	08/05/10
						13:14:31

Received by: _____ Date: _____ Signature: _____

TKNT 855679 PDF

Herstellerwerk / Manufacture's works / Usine productrice  ThyssenKrupp ThyssenKrupp Nirosta		Art der Prüfbescheinigung / Type of inspection document / Type du document ABNAHMEPRUEFZEUGNIS INSPECTION CERTIFICATE CERTIFICAT DE RECEPTION nach / according to / suivant EN 10204-3.1		Bescheinigungs-Nr. / Document number / Numéro de document 1000195995 / Seite / Page / Page: 1 / 1																					
Oberschlesienstrasse 16, 47807 Krefeld THYSSENKRUPP NIROSTA NORTH AMERICA INC. 2275 HALF DAY ROAD, SUITE 300 BANNOCKBURN, IL 60015 USA			Besteller/Empfänger / Customer/Consignee / Acheteur/Destinataire THYSSENKRUPP NIROSTA, BANNOCKBURN, Kundenbestellnr. / Customer's order number / Numéro de la commande du client 51001382 - PO P00047 Werksauftragsnr. / Manufacture's works order no. / N° de la commande de l'usine productrice 900385849 / 002 Lieferanzelge Nr. / Delivery Note No. / Avis d'expédition N°. 87176434 / 010 Erzeugnis / Product / Produit BAND/COIL/ROULEAU																						
Lieferbedingungen / Terms of delivery / Conditions de livraison ASTM A 240/A 240M ASME SA 240 Sec.II Part A Ed.07 SAE AMS 5513 H SAE AMS 5511 H			Stahlsorte und Gütegruppe / Steel grade and qual. fly / Nuance de l'acier TYPE 304 L / 304																						
Kundenmaterial-Nr. / Customer's material number / N° de matière du client 1002254740		Maße des Erzeugnisses (Dicke / Breite / Länge) / Product dimensions (Thickness / Width / Length) / Dimensions du produit (Epaisseur / Largeur / longueur) 0.0579 inch x 48.0000 inch		Herstellart / Steelmaking proc. / Mode d'élabor. AOD																					
Paket-Nr. / Packing-No. / N° Palette 8021854		Stückzahl / No of pieces / N° de pièces 1		Ist-Gewicht / Actual weight / Masse effective 19.158 lbs																					
Ident.-Nr. Erzeugnis / Ident.-No of product / Ident.-N° du produit 202613		Schmelzennr. / Cast number / Id. de la coulée 855679		Proben-Id. / Sample Id. / Empl. du prélèvement 1002254740																					
Proben-Id. / Sample Id. / Empl. du prélèvement 1002254741		Chemische Zusammensetzung / Chemical composition / Composition chimique																							
Schmelzennr. / Cast no. 855679		<table border="1"> <thead> <tr> <th>% C</th> <th>% Si</th> <th>% Mn</th> <th>% P</th> <th>% S</th> <th>% Cr</th> <th>% Ni</th> <th>% N</th> <th>% Mo</th> <th>% Cu</th> </tr> </thead> <tbody> <tr> <td>0.021</td> <td>0.43</td> <td>1.23</td> <td>0.029</td> <td>0.0030</td> <td>18.20</td> <td>8.03</td> <td>0.065</td> <td>0.18</td> <td>0.20</td> </tr> </tbody> </table>				% C	% Si	% Mn	% P	% S	% Cr	% Ni	% N	% Mo	% Cu	0.021	0.43	1.23	0.029	0.0030	18.20	8.03	0.065	0.18	0.20
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0.021	0.43	1.23	0.029	0.0030	18.20	8.03	0.065	0.18	0.20																
Prüfling/Inspection lot / Lot de contrôle Proben-Id./Lage / Sample Id./Position Ident./empl. du prélèvement		QUER																							
1002254740		<table border="1"> <thead> <tr> <th>YS0,2%</th> <th>YS1,0</th> <th>TS</th> <th>EL.A2%</th> <th>HV</th> </tr> <tr> <th>PSI</th> <th>PSI</th> <th>PSI</th> <th>%</th> <th></th> </tr> </thead> <tbody> <tr> <td>41624</td> <td>46410</td> <td>92966</td> <td>56.8</td> <td>160</td> </tr> <tr> <td>41624</td> <td>46555</td> <td>93111</td> <td>58.2</td> <td>167</td> </tr> </tbody> </table>				YS0,2%	YS1,0	TS	EL.A2%	HV	PSI	PSI	PSI	%		41624	46410	92966	56.8	160	41624	46555	93111	58.2	167
YS0,2%	YS1,0	TS	EL.A2%	HV																					
PSI	PSI	PSI	%																						
41624	46410	92966	56.8	160																					
41624	46555	93111	58.2	167																					
1002254741																									
ASTM A 262 2a PRACTICE E I.O. Beständig gegen Interkrist. Korros./Resistant to intercryst. corros./Résistant à la corros. Interkrist.: Maße-Oberfläche/Dimensions-Surface: Verwechslungsprüfung (Spektralanalyse)/Test of identity (spectrum analysis)/Contrôle d'identification (analyse spectrale): WAERMEBEHANDLUNG : 1050 GRAD C / LUFT TRAITEMENT TERMIQUE : 1050 GRAD C / AIR HEAT - TREATMENT : 1050 DEGREE / AIR																									
Aussteller der Bescheinigung / Originator of the document / Auteur du document ThyssenKrupp Nirosta GmbH Dieses Zeugnis wurde maschinell erstellt Werk Krefeld Abnahme		Butzen Abnahmebeauftragter Inspector / Expert Tel: 02151-832447 Fax: 02151-834106		Stempel des (der) Abnahmebeauftragten Receiving agent's stamp Poinceau de l'agent réceptionnaire  Datum der Ausstellung und Bestätigung Date of issue and validation date d'émission et validation 09.04.2010																					

P.200517



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO12368

Purchase Order Date 8/05/10

PO Print Date 8/05/10

Page Number 1 of 1

Order From :

VC-DIV001

DIVERSIFIED ULBRICH
26A BLVD. HYMUS
POINTE-CLAIRE, QC H9R 1C9
CA

Contact Name
Vendor Phone 514 694 6522
Vendor Fax 514 694 0266
Vendor Account Nbr

Buyer Brigitte Golden
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304EX0.75-16F <i>CL1018109</i>	Expanded Metal Flat SS	8/09/10 Yes	320.00 sf	TST ground	\$4.4500	\$1,424.00

Special Inst: Material: 304/316 Stainless Steel Expanded
Metal Diamonds Run along 8' length
~~320~~ SF=10 Sheet 4ft x 8ft

PO Total: \$1,424.00

Change Nbr: 1

Change Date: 8/05/10

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

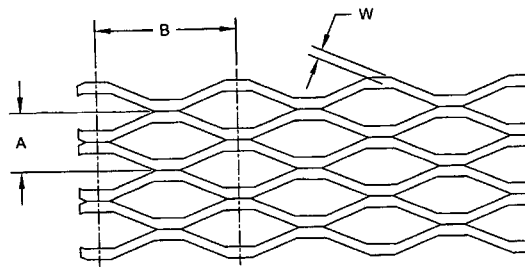
Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

SPECIFICATION CONTROL DRAWING

REFERENCE ONLY



STYLE	SIZE OF DIAMOND ¹				SIZE OF STRAND				WEIGHT lb/ft ²	
	"A"		"B"		WIDTH "W"		THICK		STD	FLAT
	STD	FLAT	STD	FLAT	STD	FLAT	STD	FLAT		
1/2-18	0.48	0.48	1.20	1.24	0.085	0.100	0.050	0.040	0.73	0.70
1/2-16	0.48	0.48	1.20	1.24	0.085	0.100	0.062	0.050	0.91	0.90
3/4-18	0.90	0.90	2.00	2.10	0.100	0.118	0.050	0.040	0.47	0.46
3/4-16	0.90	0.90	2.00	2.10	0.100	0.118	0.062	0.050	0.60	0.57
3/4-13	0.90	0.90	2.00	2.10	0.100	0.118	0.094	0.070	0.91	0.88
3/4-9	0.90	0.90	2.00	2.10	0.150	0.165	0.140	0.120	2.05	1.96

¹ A TOLERANCE OF +/-10% OR +/- 0.07 (MIN) IS PERMITTED

PURCHASE MATERIAL: AISI 304/316 STAINLESS STEEL EXPANDED METAL MESH
(REF. STAINLESS STEEL PER ASTM A240)

SPECIFICATION: ASTM F1267 OR MIL-M-17194D

PART NUMBER: M304EX|Y.YY|TT|F
|SIZE|GA|

Y.YY = SIZE
TT = GAUGE THICKNESS OF METAL
F = FLATTENED (OPTIONAL)

EG. 3/4"-16F EXPANDED METAL MESH (FLATTENED) = M304EX0.75-16F

RELEASED
2010-05-28

B	REFORMAT DWG, ADD MIL/ASTM SPECS (ZN A8-1), ADD TABLE & DETAIL (ZN C6-1), REF NCR 09-090	CP	10.01.11
A	NEW ISSUE	DS	01.07.16
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.11		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. M304EX
REV. B
SHEET 1 OF 1

TITLE
304/316 SS EXPANDED METAL MESH
SCALE
NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM DART AEROSPACE LTD

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
2B FINISH

SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240

PART NUMBER: M304S TT GA
GA

WHERE "TT" = GAUGE THICKNESS

EG. 16 GAUGE SS SHEET = M304S16GA

GAUGE THICKNESS REFERENCE:

GAUGE	NOM. THICK. (IN)	THICKNESS RANGE (IN)
26	0.01875	0.0178 - 0.019
25	0.021875	0.0199 - 0.023
24	0.025	0.024 - 0.026
23	0.028125	0.027 - 0.029
22	0.03125	0.030 - 0.032
21	0.034375	0.033 - 0.035
20	0.0375	0.036 - 0.040
19	0.04375	0.041 - 0.046
18	0.050	0.047 - 0.052
17	0.05625	0.053 - 0.058
16	0.0625	0.059 - 0.065
15	0.0703125	0.066 - 0.072
14	0.078125	0.073 - 0.083
13	0.09375	0.084 - 0.098
12	0.109375	0.099 - 0.114
11	0.125	0.115 - 0.130
10	0.140625	0.131 - 0.145
9	0.15625	0.146 - 0.160
8	0.171875	0.161 - 0.176

REFERENCE ONLY

RELEASED
09/06/01

B	REFORMAT DWG, ADD ASTM/ASME SPECS (ZN D8-1), ADD GAUGE REF (C8-1), REF PAR D8-020A	CP	09.06.01
A	NEW ISSUE	DS	01.09.24
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	09.06.01		
DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. B	
DRAWING NO. M304S		SHEET 1 OF 1	
TITLE 304/316 SS SHEET		SCALE NTS	
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Chantal Lavoie

From: Chantal Lavoie [clavoie@dartaero.com]
Sent: August 5, 2010 9:11 AM
To: Bob Messett
Subject: New PO from Dart PO12368
Importance: High
Attachments: PO12368 Diversified.pdf

Good Morning Bob!!
Please find attach new PO!
If you could also advised on Delivery date, it would be great!!

Thank You

Brigitte for Chantal!!!

8/05/10

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID **PO11929**

Purchase Order Date 5/19/10

PO Print Date 8/05/10

Page Number 1 of 1

Order From :

VC-DIV001

REFERENCE ONLY

DIVERSIFIED ULBRICH
26A BLVD. HYMUS
POINTE-CLAIRE, QC H9R 1C9
CA

Contact Name
Vendor Phone 514 694 6522
Vendor Fax 514 694 0266
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB

REFERENCE ONLY

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304EX0.75-16F	Expanded Metal Flat SS	5/21/10 Yes	320.00 sf	TST ground	\$4.4500	\$1,424.00

Special Inst: MATERIAL: 304/316 STAINLESS
STEEL EXPANDED METAL
DIAMONDS RUN ALONG 8' LENGTH
302 SF = 10 SHEET 4FT X 8FT

PO Total: \$1,424.00

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 1

Change Date: 5/19/10

W/O:			WORK ORDER CHANGES					
DATE	STEP		PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:			WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
				Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

TST Overland Express

Express LINK

Division of TST Solutions L.P.
Une division de TST Solutions L.P.
DUNS No. 242148401 (OVLD)TST, Overland Express, Overland Western International Inc. (OVEA)
G.S.T. # 144612488
Overland Western International Inc. (OVEA)
3091 Rockefeller Avenue, Cleveland, Ohio 44115-3611

Code du Transp.

2153



750-9642930

4

P/H Trailer - Unite Cuell		L/H Trailer - Unite Route	
W209241		NS	
Manifest From - Manifest de		To - À	
Consignee - Consignataire		Shipper - Expéditeur	
DART AEROSPACE LTD		DIVERSIFIED ULBRICH	
1270 ABERDEEN STREET		26 A HYMUS BLVD	
HAWKESBURY, ON K6A 1K7		POINTE CLAIRE, PQ H9R 1C9	
Bill of Lading No. - N° Connaissance		Purchase Order No. - N° de Commande	
8		6 10	
M		D - J Y - A	
MTL		MTL 4	
Declared Value - Valeur déclarée		Type - Genre	
STD		0 01	
B/L To - Facturer à			
Origin Carrier - Premier Transporteur		O/C Pro No. - N° Facture P/T	
M		D - J	
Beyond Carrier - Transporteur subs.		S.R.	
Amount - Montant			
Pieces - Coils	H.M.	Description	Weight - Poids
1		SKD NO DESCRIPTION FUEL SURCHARGE Printed on 08/06/2010 @ 18:41 ** COLLECT **	180
Total Pieces Coils total		Total Weight Poids total	Total Charges Frais totaux
1 GST# 144612488		180	COLLECT
E & OE		C.O.D. Cash or Certified Cheque Only - Driver Collect This Amount	
Print Last Name		Total	
A TransForce Company		P.S.L.	
S/W INTACT		Chèque visé ou argent comptant seulement - à percevoir par le chauffeur	
<input type="checkbox"/> YES <input type="checkbox"/> NO		Terms: Net 7 Days, Overdue Balance Subject to Interest Charges	
Connecting Carrier Please - Protect this Amount		Conditions: 7 Jours, compte en Souffrance Sujet à Intérêts	
Any loss or damage must be noted on pro bill at time of delivery, otherwise consignee's signature will constitute clear receipt.		Signature Copy - Copie de Signature	
Toutes pertes ou dommages doivent être notés sur le connaissement au moment de la livraison, autrement la signature du consignataire constituera un reçu final.		OEO-098L 04/06	
Au transporteur suivant - Frais à protéger			
Time In		Unit - Unité	
Time Out		Driver - Chauffeur	
Date			
Received in Apparent Good Order - Reçu sans Avoir Apparente			